



# Polybutene-1 PB 0800M

LyondellBasell Industries - Polybutylene

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## General Information

### Product Description

Polybutene-1 grade Koattro PB0800M is a semi-crystalline homopolymer, which can be used where creep and environmental stress crack resistance and elevated temperature performance are key requirements.

This polymer is highly compatible with polypropylene due to its similar molecular structure. It can be used to improve mechanical properties at elevated temperatures. It is less compatible in blends with polyethylene but it is still easily dispersible.

It's relative slow crystalliation kinetics allows for an excellent wetting behaviour. Besides their high shear sensitive flow behaviour they remain easily dispersible also in even more incompatible polymers like thermoplastic elastomers.

### General

|                   |                                                                                     |                                                                      |                                       |
|-------------------|-------------------------------------------------------------------------------------|----------------------------------------------------------------------|---------------------------------------|
| Material Status   | • Commercial: Active                                                                |                                                                      |                                       |
| Availability      | • Africa & Middle East<br>• Asia Pacific                                            | • Europe<br>• Latin America                                          | • North America                       |
| Features          | • Creep Resistant<br>• Good ESCR (Stress Crack Resist.)<br>• Good Thermal Stability | • High Flow<br>• Homopolymer<br>• Medium Stiffness                   | • Rapid Wetting<br>• Semi Crystalline |
| Uses              | • Blending<br>• Color Concentrates<br>• Construction Applications                   | • Industrial Applications<br>• Spunbond Nonwovens<br>• Staple Fibers | • Textile Applications                |
| Forms             | • Pellets                                                                           |                                                                      |                                       |
| Processing Method | • Meltblown Nonwovens                                                               | • Spunbond Nonwovens                                                 |                                       |

## ASTM & ISO Properties <sup>1</sup>

| Physical                                  | Nominal Value | Unit              | Test Method |
|-------------------------------------------|---------------|-------------------|-------------|
| Density                                   | 0.915         | g/cm <sup>3</sup> | ISO 1183    |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 200           | g/10 min          | ISO 1133    |
| Mechanical                                | Nominal Value | Unit              | Test Method |
| Tensile Stress <sup>2</sup> (Break)       | 4350          | psi               | ISO 8986-2  |
| Tensile Strain <sup>2</sup> (Break)       | 300           | %                 | ISO 8986-2  |
| Flexural Modulus <sup>2</sup>             | 59500         | psi               | ISO 178     |
| Thermal                                   | Nominal Value | Unit              | Test Method |
| Melting Temperature (DSC) <sup>3</sup>    | 255           | °F                | ISO 3146    |

## Processing Information

| Extrusion        | Nominal Value | Unit |
|------------------|---------------|------|
| Melt Temperature | 338 to 428    | °F   |

### Extrusion Notes

Recommended processing temperatures: 190°C to 230°C. In cases where higher temperatures are required please contact your appropriate technical contact for support.

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Measured on specimens conditioned for 10 days at 20°C

<sup>3</sup> Tm1